



Professional  
Testing  
Laboratory  
Inc.

### TEST REPORT

<b>TEST NUMBER</b>	0072947
<b>DATE</b>	06/19/02

<b>CLIENT</b>	SUPERIOR MANUFACTURING GROUP
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<b>TEST METHOD CONDUCTED</b>	Accelerated Wear Test by Sim Floor Machine
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DESCRIPTION OF TEST SAMPLE	
<b>IDENTIFICATION</b>	117 Heritage Rib
<b>COLOR</b>	Charcoal
<b>ROLL</b>	117S0035CH
<b>CONSTRUCTION</b>	Needle Punch
<b>FIBER</b>	----
<b>BACKING</b>	Vinyl Mat
<b>REFERENCE</b>	

#### GENERAL PRINCIPLE

A circular test specimen 8 inches in diameter is subjected to the action of a set of rollers under a specified load. After each pass of the test sample beneath the roller bed, a ratchet mechanism rotates the sample approximately 10 degrees before passing the roller bed again. An assessment is made of the sample thickness as well as visual changes after a predetermined number of cycles.

#### TEST RESULTS

NUMBER OF CYCLES	ORIGINAL THICKNESS	FINAL THICKNESS	THICKNESS LOSS	VISUAL RATING
6,000	.404 Inch	.318 Inch	.086 Inch	3.0

RATING KEY	
5	Excellent: No change or negligible change
4	Good: Slight change due to pile disturbance
3	Fair: Noticeable wear pattern due to pile crushing or matting
2	Poor: Loss of texture and thickness due to pile crushing and/or matting
1	Very Poor: Severe pile crushing and/or matting, generally considered unacceptable

APPROVED BY: *Gay Ashury*

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